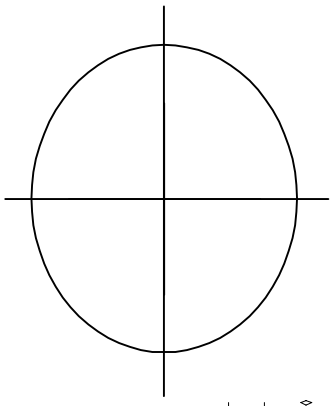

cone cutting pattern

